Quick Installation Guide



NO. G03-JC323QIG01-F Rev: 2.0 Release date: 2016-12-23

The photos in this file are for illustration purpose only. The model may not be the latest version. Please refer to the product you purchased for actual specification.





Locate the screws at the spots marked on this side of the system and unscrew them one by one.
 Lift the cover up to open the chassis We use the model with pre-installed Wi-Fi card for installation guide.

Notice:
313 series & 323 series are integrated with the same board and share many installation steps. Most of the illustrations photos in this quick installation guide are taken from model 313 series, unless otherwise stated.

II. To Open the Chassis of 323 Series



Locate the screws at the spots marked on this side of the system and unscrew them one by one.



Remove the screws in the marked spots on front panel and disemble it from the chassis.



Lift the cover up to open the chassis. Remove the screws in the marked spots on HDD tray.

4. Pick out the HDD tray for further installation. We use the model with pre-installed Wi-Fi card for installation guide.

III. To Install SO-DIMM to the board



 Insert the gold-figure side of the compatible SO-DIMM into the slot at a 30 degree and then press down. The eject tab will lock it if installed correctly. Locate the SO-DIMM slot on the board. IV. To Install MSATA Card

Ve suggest user to put the L-Shape metal plate with thermal grease pasted on ooth sides between the installed WIFI card and the MSATA card for better heat issipation, as the following photo shows



1. Find the two thermal grease packages in the accessories pack. 2. Tear off the protective films from both side of the thermal grease package and apply the grease packages upon both sides of the L-shape metal plate for better heat dissipation. 3. Place the L-shape metal plate upon the installed WIFI card before installing the MSATA card above the WIFI card, as the photo shows.



Locate the full-size MSATA slot on the board.





Insert the gold-figure side of the compatible MSATA card into the slot at a 30 degree angle and press down.

V. To Install Hard Disk (Optional for 323 Series)





Plug SATA power cable into SATA power connector and SATA HDD cable into onboard SATA port connector.





Place the HDD upon the HDD tray in the direction as the photo shows Plug this side of the HDD cable to SATA power-in connector and SATA connector of the hard disk.

3. Turn the HDD tray over and adjust the hard disk on the other side. Lock the hard disk to the HDD tray by tightening up the screws on the marked spots



Adjust the HDD tray with hard disk installed to its original place and lock the tray to the barebone system by tightening up the screws in the marked spots.

Notice:
After the above installation steps completed, please put the cover to the original place and tighten up the screws previously removed (refer to part I & II).

VI. To VESA Mount the System







Locate the two screw holes reserved for wall mount on the cover of the system. Take note of the direction of the system.



Description of the directions of the directions of the system.

2. Place the VESA mount rack upon the cover. Tighten up compatible screws to lock the chassis to the rack as the proto shows.

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4. Adjust the chassis with VESA mount rack installed to the back cover of the monitor.

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ed 2. Place the rack upon the top cover. Tighten up compatible of screws to lock the chassis to the rack as the photo shows.



Adjust the chassis with wall mount rack to the wall and lock it to the wall by tightening up the above marked screws on the top side.



VIII. To Install DIN Rail Mounting Clip



Find the DIN rail mounting clip in the attached accessories package. Place the clip upon mount rack, in the direction as the photo shows.



2.75 mm screws in the attached accessories package to lock the clip to the rack.



The screw holes on the back side of the clip should match those of the racks, as the photo shows.



Install the rack to the barebone system by tightening up compatible screws in the above marked spots, as the photo shows.